



# STUCCO

Cal Dorado Stucco is a premium Portland cement based decorative finish material for use over Portland base coats. Cal Dorado Stucco is formulated for hand or machine applications.

## **SURFACE PREPARATION**

Base coats must be allowed to cure for at 7 to 28 days before applying Cal Dorado stucco. After rainfall, allow the base coat to dry for 7 to 10 days before applying Cal Dorado stucco. All surfaces must be free of debris, dirt and dust, grease, oils, curing agents, and cleaning solutions. Glossy or painted surfaces must be sanded and cleaned to ensure a proper bond. Repair all cracks. Just prior to application, dampen all surfaces with clean water.

## **MIXING**

1. Combine 3 gallons (11.36 L) of clean water per bag of Cal Dorado stucco base and mix with a mechanical plaster mixer until the mixture is smooth and free of lumps.
2. Add 1 Cal Dorado color pack per 90 lb. bag of Cal Dorado stucco base and continue mixing for a minimum of 15 minutes.
3. Let stand for 5 to 10 minutes, then stir again for 5 minutes and use.
4. Add only the amount of additional water necessary to bring the stucco to a workable consistency.

## **APPLICATION**

Hand application: Using a trowel, spread an even coat of Cal Dorado Stucco over the base coat and texture to desired finish.

Machine application: Spray an even coat of Cal Dorado Stucco over the base coat. Avoid pooling.

In excessively hot or dry conditions, a light spray of clean water is recommended over the stucco finish to prevent cracking.

## **CURING**

Cal Dorado Stucco should fully cure within 28 days following application. Curing time may vary due to ambient temperature or thickness of material.

## **CLEANING**

Clean all tools with water immediately after use.

## **COVERAGE**

Coverage will vary depending on application method. Approximate coverage per 90 lb. (40.82 kg) bag: Hand application 15 - 20 sq. yds.; Spray application 10 - 15 sq. yds.

## **PACKAGING**

- Cal Dorado Stucco is packaged in 90 lb. (40.82kg) bags.
- White or gray

## **LIMITATIONS**

Do not apply Cal Dorado stucco when the ambient and surface temperature is below 40°F/4°C. Do not apply to substrates which are frozen or contain frost/ice. Do not apply Cal Dorado stucco in the rain or when rain is expected within 48 hours. In excessively hot or dry conditions, a light spray of clean water is recommended over the stucco finish to prevent cracking. DO not add any other materials to the mixture of Cal Dorado stucco products. Failure to follow these instructions could result in cracking, chipping, discoloration, or peeling. Due to job conditions beyond the control of Western States Wholesale, Inc. we make no warranty as to the acceptance of the final color.

## **SAFETY**

Contains Portland cement. Wear rubber gloves and eye protection. Avoid eye contact or prolonged contact with skin. If eye contact occurs, flush with water for 15 minutes. Consult physician immediately. This product contains free silica. Do not breathe dust; wear NIOSH approved respirator.

**KEEP OUT OF REACH OF CHILDREN.  
DO NOT TAKE INTERNALLY.**