



STUCCO BONDER

Cal Dorado Stucco Bonder is a versatile acrylic bonder formulated to bond cementitious products to pre-existing base coats, or as an admixture to increase the bond strength of stucco.

SURFACE PREPARATION

All surfaces must be free of debris, dirt and dust, grease, oils, curing agents, and cleaning solutions. Glossy or painted surfaces must be sanded and cleaned to ensure a proper bond. Repair all pre-existing cracks.

MIXING

Shake well before use.

APPLICATION

FOR USE AS A SURFACE BONDER:

1. Apply a thin coat of Stucco Bonder onto the target surface using a brush, roller or pressure tank-type sprayer.
2. Once the Stucco Bonder becomes tacky, apply the new coat of stucco over the base coat and texture to desired finish.

FOR USE AS AN ADMIXTURE:

1. Add 1 - 2 quarts (.95 - 1.89 L) of Stucco Bonder to 3 gallons (11.36 L) of clean water.
2. Combine the water/bonder mixture with a bag of Cal Dorado stucco base and mix with a mechanical mixing tool until the mixture is smooth and free of lumps.
3. Add 1 Cal Dorado color pack per 90 lb. bag of Cal Dorado stucco base and continue mixing for a minimum of 15 minutes.
4. Let stand for 5 to 10 minutes, then stir again for 5 minutes and use.
5. Add only the amount of additional water necessary to bring the stucco to a workable consistency.

CURING

Cal Dorado Stucco Bonder should fully cure in 1 hour. Curing time may vary due to ambient temperature or thickness of material.

CLEANING

Clean all tools with water immediately after use.

COVERAGE

Coverage will vary depending on application method. Approximate coverage per 1 Gal. (3.79 L) bottle: 100 - 300 sq.ft. (9.3 m² - 27.9 m²).

PACKAGING

- Cal Dorado stucco bonder is packaged in 1 Gal. (3.79 L) bottles.

LIMITATIONS

Do not use Cal Dorado Stucco Bonder when the ambient or surface temperatures are below 40°F (4°C) or above 90°F (32°C). Do not add any other materials to the mixture of the stucco bonder. Failure to follow these instructions could result in cracking, chipping, discoloration, or peeling. Due to job conditions beyond the control of Western States Wholesale, Inc. we make no warranty as to the acceptance of the final color.

SAFETY

Wear rubber gloves and eye protection. Avoid eye contact or prolonged contact with skin. If eye contact occurs, flush with water for 15 minutes. Consult physician immediately. This product contains free silica. Do not breathe dust; wear NIOSH approved respirator.

**KEEP OUT OF REACH OF CHILDREN.
DO NOT TAKE INTERNALLY.**